

Work Order ID 50366

July 14, 2009 7:51:18 AM



Page 1

Item ID: D3417-5

Accept



Setup Start



Revision ID: D

Stop



Item Name: Washer

Start Date: 15/07/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 15/07/2009 Req'd Qty: 40.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3417	Rev D								

101

0.00



Doosan

Memo

0.00

Doosan Lathe

09-08-24

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

09-08-24

(40)

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

09-08-25

(40)

Work Order ID 50366

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Item ID: D3417-5

Accept



Setup Start



Revision ID: D

Stop



Item Name: Washer

Start Date: 15/07/2009 Start Qty: 40.00



Cust Item ID:

Required Date: 15/07/2009 Req'd Qty: 40.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

09/08/25 (40)

09/08/25 PL 09-8-25

Picklist Print

Page 1

July 14, 2009 7:44:26 AM

Work Order ID: 50366



Parent Item: D3417-5RevD



Parent Item Name: Washer

Start Date: 15/07/2009

Required Date: 15/07/2009

Start Qty: 40.00

Required Qty: 40.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELNR1.2500		Purchased	No			110	f	34.0400	1.2463			
DELRIN ROUND BAR 1.25"												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

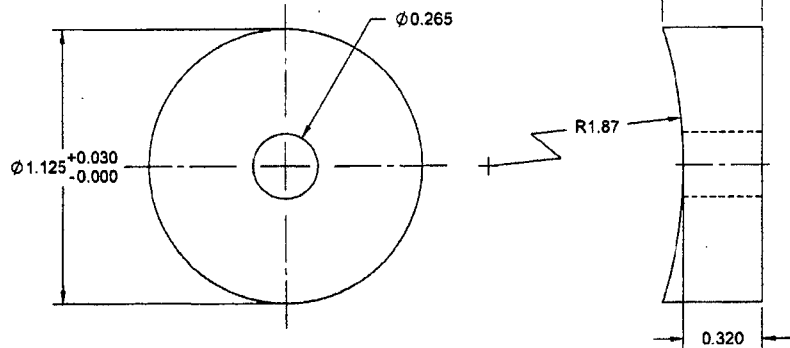
34.04

110256

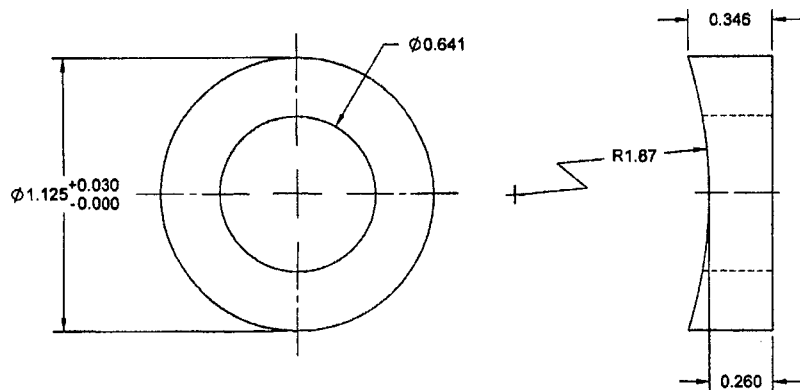
34.04

2.36'

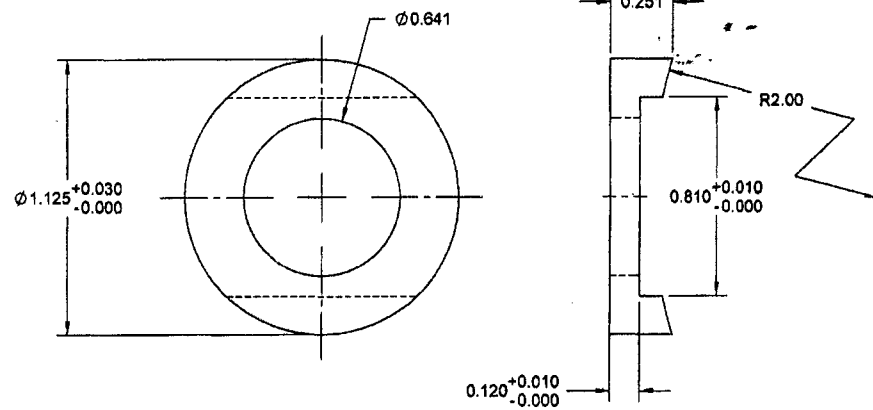
09-08-24



D3417-1 WASHER



D3417-3 WASHER



D3417-5 WASHER

50366

RELEASED
06-06-01

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	[Signature]	HAWKESBURY, ONTARIO, CANADA	
CHECKED	[Signature]	DRAWING NO. D3417	REV. D
MFG. APPR.	[Signature]	SHEET 2 OF 2	
APPROVED	[Signature]	TITLE WASHER	SCALE
DE APPR.	[Signature]	NTS	
DATE	08.07.08	<small>COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	